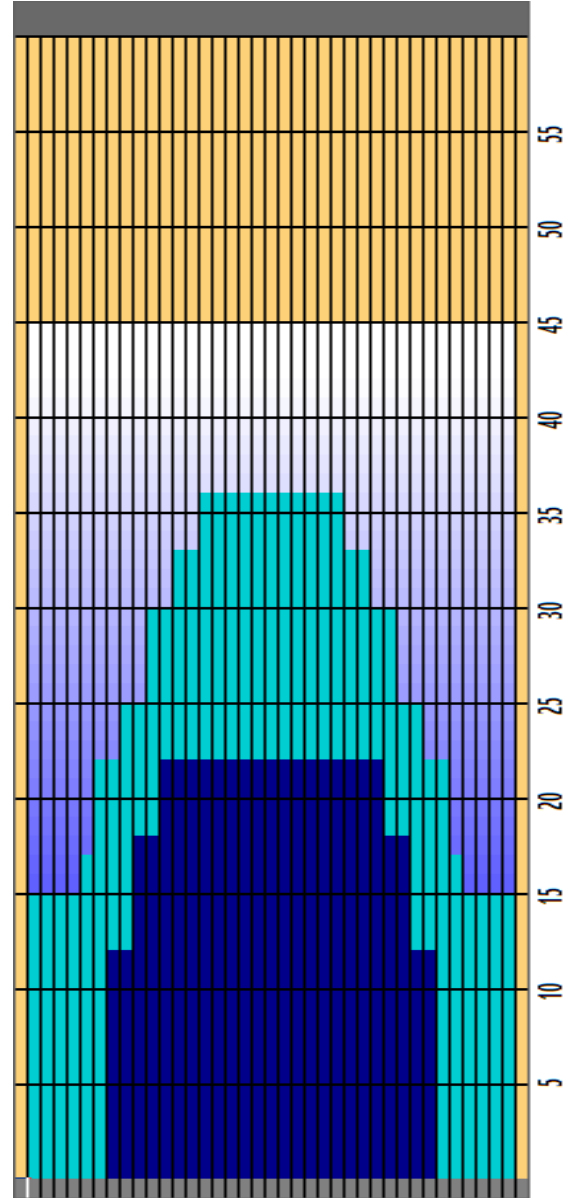


Oil Pattern Distance	45	Reverse Brush Drop	33	Oil Per Board	Multi ul
Forward Oil Total	21.45 mL	Reverse Oil Total	5.995 mL	Volume Oil Total	27.445 mL
Tank Configuration	ALT	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	50	18	4	259	0.0	15.3	15.3	12950
2	6L	6R	1	50	18	3	29	15.3	17.8	2.5	1450
3	7L	7R	2	50	18	3	54	17.8	22.9	5.1	2700
4	9L	9R	1	50	18	3	23	22.9	25.4	2.5	1150
5	11L	11R	2	50	18	3	38	25.4	30.5	5.1	1900
6	13L	13R	1	50	22	3	15	30.5	33.6	3.1	750
7	15L	15R	1	50	22	3	11	33.6	36.7	3.1	550
8	2L	2R	0	50	22	3	0	36.7	39.0	2.3	0
9	2L	2R	0	50	30	2	0	39.0	45.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	45.0	22.0	-23.0	0
2	12L	12R	1	55	26	4	17	22.0	18.4	-3.6	935
3	10L	10R	2	55	22	4	42	18.4	12.2	-6.2	2310
4	8L	8R	2	55	18	4	50	12.2	7.1	-5.1	2750
5	2L	2R	0	50	18	4	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix 4:1
 Cleaner Ratio Back End Mix 4:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.63	1.34	1.02	1.02	1.34	2.63

